

	BILL OF MATERIALS										
ITEM NO.	NO. REQ.	DESCRIPTION	MATL.	REMARKS							
1	1	TRAWL BOARD (STARBOARD)	PLYWOOD	5/8" EXTERIOR GRADE							
2	1	TRAWL BOARD (PORT)	PLYWOOD	5/8" EXTERIOR GRADE							
3	1	RUNNER (STARBOARD)	STEEL	1 x 3/8 FLAT BAR							
4	1	RUNNER (PORT)	STEEL	1 x 3/8 FLAT BAR							
5	4	RUNNER PLATE	STEEL	1/8 THK. PLATE							
6	2	MOORING BRACKET	STEEL	1/4x2 1/2 FLAT BAR							
7	2	MOORING EYE	STEEL	1/4 BAR STOCK							
8	8	HEX. HD. SCREW W/NUT	STEEL	1/4-20x1 1/4 LG.							
9	8	FLAT WASHER	STEEL	1/16 x 1 O.D. (FOR 1/4 BOLT)							
10	2	SPONGE FLOAT	PLASTIC FOAM	3 O.D. 4 HIGH							

NOTES:

- 1. THE DIMENSIONS OF THE BOARD, MODRING BRACKET, AND RUNNER AND THE LOCATION OF THE MODRING BRACKET ARE CRITICAL TO THE PERFORMANCE. ALL FASTENING HARDWARE IS OPTIONAL.
- 2. WIRE ROPE 'C' TO BE FURNISHED WITH A ROUND EYE SNAP FASTENED WITH TWO WIRE ROPE CLIPS AT EACH END.
- 3. TABLE I SHOWS THE RECOMMENED COMBINATIONS TO THE USED FOR SPECIFIC CONDITIONS.
- 4. THESE TRAWL BOARDS ARE DESIGNED FOR USE WITH A " TANB" OR ANY CRAFT CAPABLE OF SUSTAINING A SPEED OF LESS OF THAN TWO KNOTS AND CAPABLE OF STOPPING QUICKLY.
- 5. RUNNING SPEED IS GOVERNED BY KEEPING THE TWO FLOATS VISIBLE (APPROX. TWO KNOTS OR LESS).
- 6. WHEN RUNNING A SWEEP:

 - MOVE AHEAD SLOWLY (LESS THAN 2 KNOTS).
 THE FOLLOWING STEPS SHOULD BE DONE WITH 2 MEN TO AVOID FOULING OF THE VARIOUS LINES.
 DEPLOY WIRE ROPE "C" (AVOID KINKS).
- SNAP-ON ONE END OF THE WIRE ROPE "C" TO EACH TRAWL REART.
- THE CURVE SECTION OF EACH BOARD IS TOWARD THE INSIDE. PLACE BOTH TRAWL BOARDS IN THE WATER AND THROW THE
- FLOAT LINES "A" CLEAR.
- DEPLOY THE TRAWL LINES 'B' SLOWLY TO AVOID FOULING.
 SECURE THE TRAWL LINES 'B' TO THE PORT AND STARBOARD
- SIDES OF THE STERN.
- ADJUST THE VESSEL SPEED SO THAT THE FLOATS ARE ABOVE WATER AND VISIBLE.
- THE FLOATS WILL STAY AT APPROX. THE SAME WIDTH UNTIL
- THE CABLE SNAGS AN DBJECT, WHICH WILL CAUSE THE FLOATS TO COME TOGETHER.
- WHEN THE FLOATS START TO COME TOGETHER, STOP THE
- TWO MEN HAUL BOAT BACK WITH THE TRAWL LINES 'B' UNTIL THE TRAWL BOARDS ARE PULLED ABOARD. DO NOT USE ENGINE TO ASSIST IN BACKING DOWN SINCE THIS MAY CAUSE FOULING OF LINES OR LINES MAY GO SLACK AND LOSE OBJECT.
- WITHOUT LOSING TENSION, ONE MAN HAULS IN THE WIRE ROPE 'C' (HELD TOGETHER) UNTIL DIRECTLY OVER THE OBJECT AND ITS EXACT LOCATION IS DETERMINED.
- ATTEMPT A GOOD STRAIN TO DETERMINE IF OBJECT FOUND IS THE DOWNED AID DESIRED.
- THIS METHOD WILL WORK! HOWEVER, AS WITH ANY WIRE SWEEPING METHOD, YOU MUST BE PATIENT AND TAKE YOUR

	Α	4–19 –91	sw	REDRAWN USING AUTOCAD.							DAG		
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			Al	IG.				SCALE:	1/2"	=1"	SHEET	1 of	1